



Headstock

Diagram Number	Part Number	Reference Number	Description
1	G03001	GB893 1-86	Snap ring M100
2	G03002	GB819-85	Countersunk Phillips M6x20
3	G03003	2-28	Pulley seat
4	G03004	2-10	Sleeve
5	G03005	2-25	Right Coupler
6	G03006	GB1096-79	Key 3x20
7	G03007	GB276-82	Ball bearing
8	G03008	GB68-85	Countersunk Phillips M5x8
9	G03009	CQ9108.206	Lock nut M34x1.5
10	G03010	CQ9108.212	Left Coupler
11	G03011	GB893.1-86	Snap ring A80
12	G03012	2-13	Center coupler
13	G03013	2-11	Spanner
14	G03014	2-08	Oil collar -Slinger
15	G03015	(S11342) GB65-85	Setscrew M4x10
16	G03016	(S21512) GB1096-79	Key 5x12
17	G03017	(G08017)2-09	Coupler sleeve 16B 6X14 (S21530)

Diagram Number	Part Number	Reference Number	Description
18	G03018	GB1096-79	Key 6x14
19	G03019	2-27	Spacer
20	G03020	GB1171-74	V-belt A1000
21	G03021	2-07	Pulley
22	G03022	GB71-85	Setscrew M6x8
23	G03023	2-26	Gear (ii)
24	G03024	GB8894.186	Snap ring A65
25	G03025	2-24	Bevel gear
26	G03026	GB276-82	Ball bearing 113
27	G03027	GB73-85	Setscrew M5x10
28	G03028	GB297-84	Taper roller bearing E2001710E
29	G03029	2-01	Headstock
30	G03030	2-16	Gasket
31	G03031	GB1235-76	O-ring 25x24
32	G03032	Q/ZB20	Oil plug M20x1.5
33	G03033	1-17	Gearbox cover
34	G03044	GB68-85	Flathead Phillips M5x20

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Diagram Number	Part Number	Reference Number	Description
35	G03035	GB6172-86	Flathead Phillips M5x20
36	G03035	GB6172-86	Hex nut M10
37	G03036		Wire 1.2x190
38	G03038	2-52	Spacer
39	G03039	2-20	Gib
40	G03040	2-23	Gear
41	G03041	GB297-84	Taper rolling bearing E2007108E
42	G03042	2-22	Bearing cover
43	G03043	GB1096-79	Key 5x20 (use 30mm key)
44	G03044	2-45	Cam
45	G03045	2-21	Spindle
46	G03046		Three-jaw chuck
47	G03047	2-43	Stopper
48	G03048	2-44	Spring
49	G03049	GB67-85	Setscrew M8x20
50	G03050	GB73-85	Setscrew M5x6
51	G03051	2-29	Bearing cover
52	G03052	GB276-82	Ball bearing 18

Diagram Number	Part Number	Reference Number	Description
53	G03053	2-30	Shaft #1
54	G03054	GB894.1-86	Snap ring 16
55	G03055	2-31	Gear
56	G03056	2-34	Shaft #3 (Has 30mm T-slot)
57	G03057	GB1096-79	Key 5x6
58	G03058	2-32	Shaft #2
59	G03059	GB1160-79	Oil glass
60	G03060	2-33	Duplex gear
61	G03061	2-35	Sliding gear
62	G03062	CQ9101.6-52A	Fork
63	G03063	C30054	Handle Sleeve M8x40
64	G03064	G117-86	Taper pin 3x20
65	G03065	2-47	Arm
66	G03066	2-48	Crank shaft (III)
67	G03067	GB4141.15-84	Handle M8x50
68	G03068	GB819-85	Setcrew M5x10

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69	G03069	(C30126) GB308-77	Ball 6.5
70	G03070	GB2089-80	Spring 0.8x5x25
71	G03071	GB1235-76	Handle seat 12x50
72	G03072	GB4141.1984	Handle seat 12x50
73	G03073	GB117-86	Taper pin 5x50
74	G03074	2-46	Cover
75	G03075	2-42	Crank shaft (II)
76	G03076	2-41	Crank (II)
77	G03077	2-05	Bearing cover
78	G03078	GB68-85	Setscrew M5x12
79	G03079	2-04	Bearing seat
80	G03080		Hex socket setscrew (M5x25)
81	G03081	GB276-82	Ball bearing 103
82	G03082	2-02	Bearing cover
83	G03083	GB1235-76	O-ring 22 x 2.4
84	G03084	2-03	Drive gear
85	G03085	CJ0625.2-18	Washer M6

Diagram Number	Part Number	Reference Number	Description
86	G03086	GB5783-86	Hex bolt M6x12
87	G03087	2-06	Gear
88	S23055		Snap ring M55
89	G03089	2-55	Spacer
90	G03090	2-37-00	Arm
91	G03091	GB276-84	Bearing, 55 x 90 x18
92	G03046		3 Jaw Chuck
93	G03088		Chuck Stud Camlock
94	S11951		Stud Screw

Clutch Mechanism-2000 to Current

8	G03008	GB68-85	Countersunk Phillips M5x8
9	G03009	CQ9108.206	Lock nut M34x1.5
10B	G03010B	G1324.212B	Coupler Left
12B	G03012B	G1324.213B	Coupler Center
88	S23065		Snap ring M55
89	G03089	2-55	Spacer
90	G03090	2-37-00	Arm
91	G03091	GB276-84	Bearing, 55 x 90 x18